

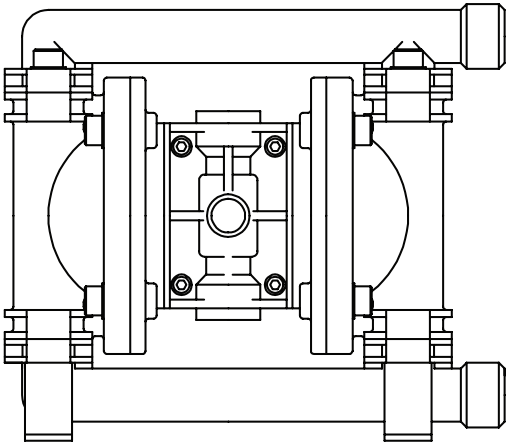
SERVICE & OPERATING MANUAL



Model E02 Metallic  
Design Level I

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SERVICE & OPERATING MANUAL

Model E02 Metallic  
Model X02 Metallic (ATEX Compliant)  
Design Level 1

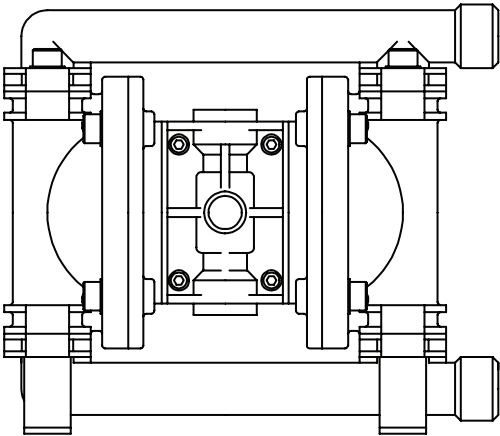


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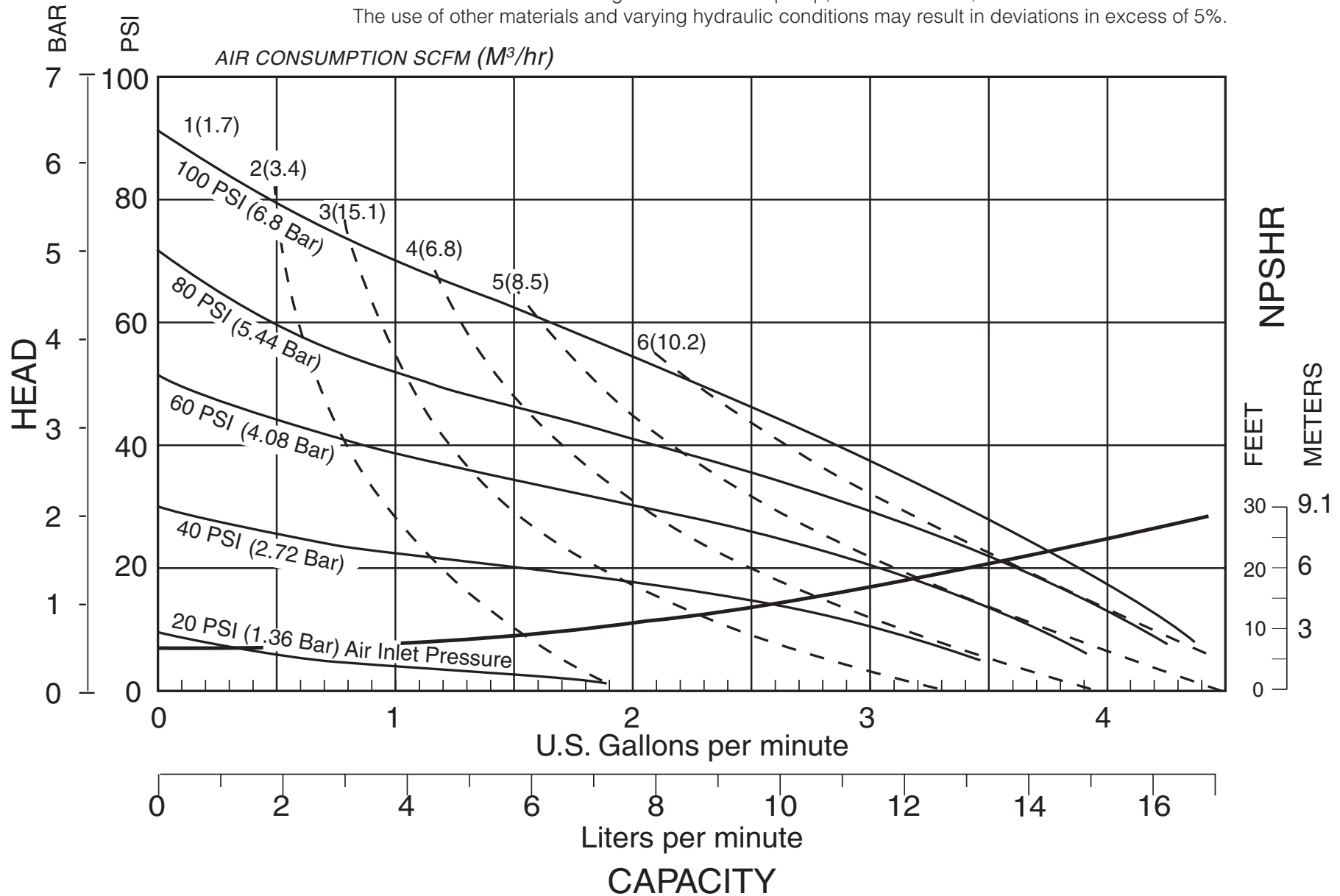
II 2 GD C

This product has used the following harmonized standards to verify conformance:  
Non-electrical equipment for potentially explosive atmospheres: EN13463-1 Clause 3.2.5. Internal control of production.  
Non electrical equipment intended for use in potentially explosive atmospheres - Part 5: Protection by constructional safety "C"  
Safety requirements for fluid power systems and their components - Pneumatics: BS EN 983 : 1996  
Machinery Safety Directive: 98/37/EC of 22 June 1998  
Pumps & Pump units for liquids : EN809

# MODEL E02/X02 Metallic Performance Curve

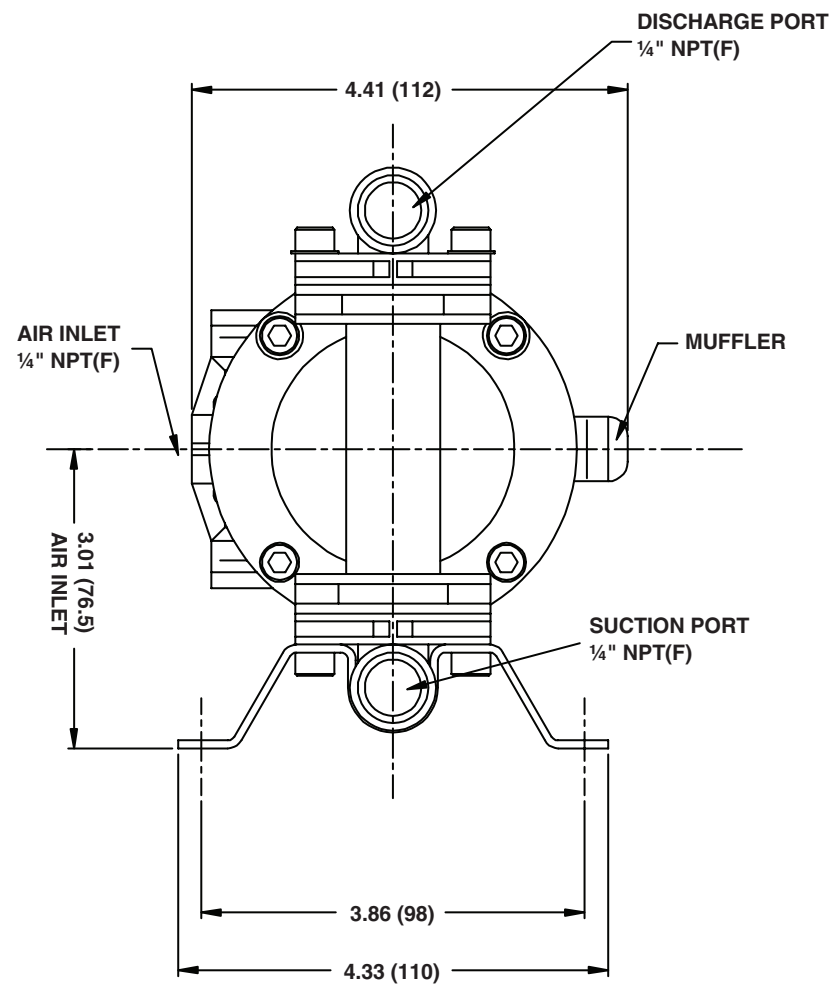
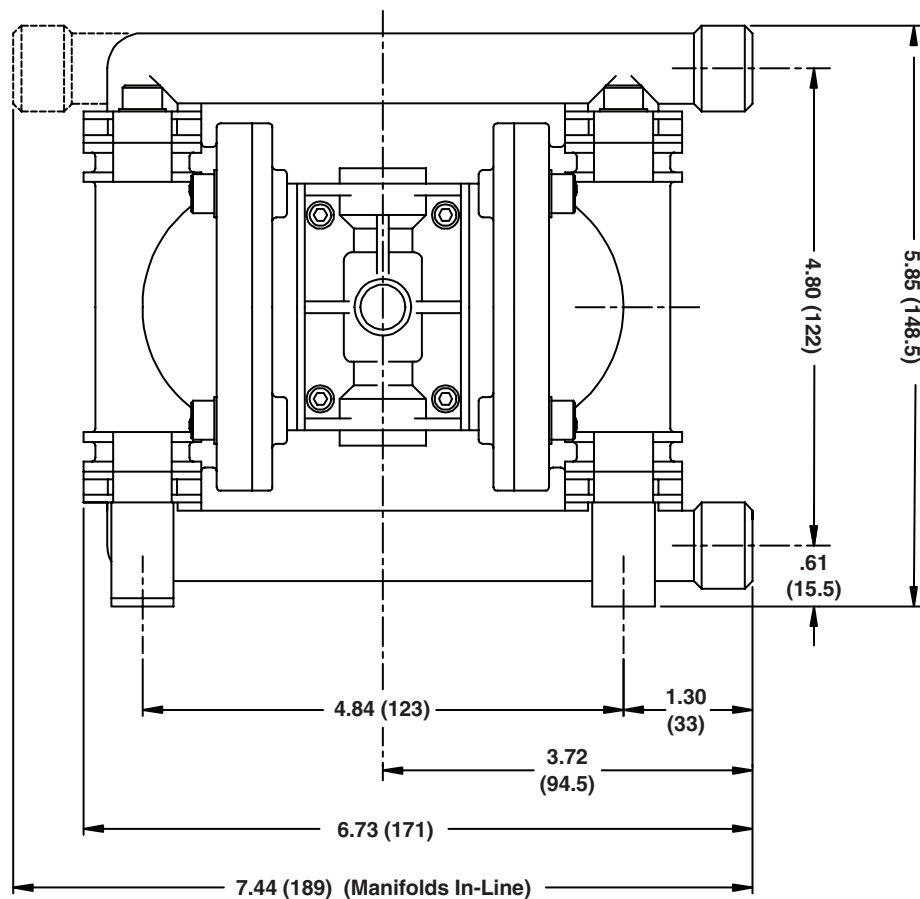
Performance based on the following: elastomer fitted pump, flooded suction, water at ambient conditions.

The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.



# Dimensions: E02/X02

Dimensions in inches (metric)



# Material Codes

## E02/X02 Metal Pump Model & Type Designations

<b>X</b>	<b>XX</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>
<b>PUMP BRAND</b>	<b>PUMP SIZE</b>	<b>CHECK VALVE</b>	<b>DESIGN LEVEL</b>	<b>WETTED MATERIAL</b>	<b>DIAPHRAGM / CHECK VALVE MATERIAL</b>	<b>CHECK VALVE SEAT MATERIAL</b>
E = Warren Rupp Europe X = ATEX Compliant	02 = ¼"	B = Ball	1 = 1st Design	S = Stainless Steel	Y = Teflon-Polyester Backup/Teflon Z = Teflon-Polyester Backup/ Stainless Steel	S = Stainless Steel

<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>XX.</b>
<b>NON-WETTED MATERIAL</b>	<b>PORTING</b>	<b>PUMP STYLE</b>	<b>PUMP OPTIONS</b>	<b>KIT OPTIONS</b>
S = Stainless Steel	N = NPT Threads	S = Standard	0 = None	00. = None

## TECHNICAL DATA

Max. Working Pressure: 8.6 bar (125 psi)

Max. Solid Particle Size: .08 (2mm)

Temperature Limits: Determined by Elastomers

Air Inlet: ¼" NPT(F)

Pump Suction/  
Discharge Ports: ¼" NPT(F)

Pump Weight: 8.82 lbs. (4.0 Kg)

## Installation Instructions - Typical

The typical installation shown in Figure.1 is only a guide to selecting and installing system components. Your installation will depend on the type of fluid being pumped and your application needs. To reduce the risk of serious bodily injury and damage to property, never use fluids in this pump which are not compatible with the wetted components. Contact your local distributor or the manufacturer for system design assistance & compatibility if necessary.

Mount the pump in an upright position. Failure to ensure an upright position may result in loss of or poor priming characteristics. Ensure the pump is securely mounted to avoid movement and possible risk of bodily injury.

**NOTE:** *Pressure Regulator (H) should be installed where air supply could exceed 8.6 Bar (125 psi).*

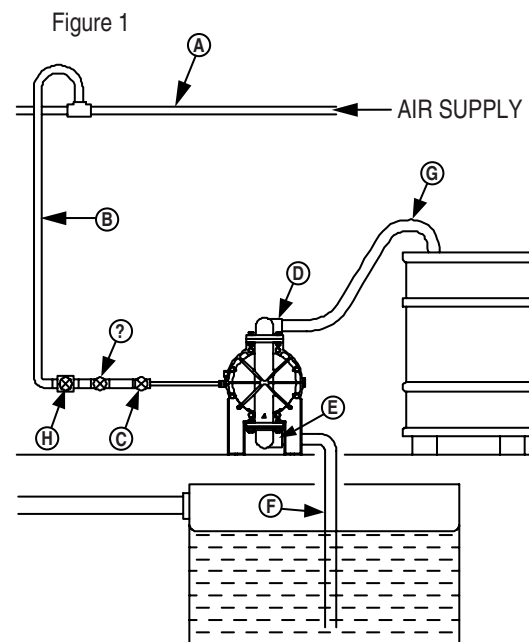
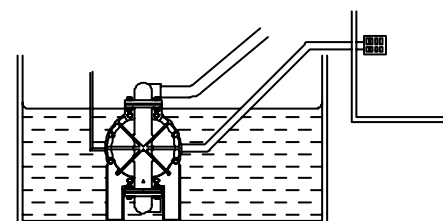


Figure 2 VENTING EXHAUST AIR



### Key

A - Main Air Line	E - Suction Port
B - Branch Air Line	F - Suction Hose - c/w
C - Bleed Type Master Air Valve	Foot-valve & Strainer
D - Discharge Port	G - Delivery Hose
	H - Filter/Regulator/ Lubricator

## SAFETY

The pump should be operated in conjunction with the requirements of the Health and Safety at Work Act, 1974.

Your Warren Rupp Pump E02/X02 Model is a high performance unit capable of achieving high outputs at high efficiencies. However, as is common with pneumatic equipment, the pump efficiencies is reliant upon the air being clean, dry and filtered. Failure to comply with these requirements may lead to loss of performance and reduced component life and in extreme cases, permanent damage to the pump.

To avoid leaks, ensure that all fluid connections are tight. The use of PTFE thread tape correctly applied should ensure 100% leakproof connections.

**Failure to ensure 100% sealability of the suction connection could adversely affect suction performance.**

If you are pumping hazardous fluids, or operating the pump in an enclosed area, it is essential that the exhaust from the pump is piped away to a safe location. When pumping hazardous fluids the above instructions must be adhered to in order to ensure safe operating procedures. (Under certain operating conditions the failure of internal components can lead to the pumped fluid being exhausted via the pump exhaust outlet). See Fig. 2.

## WARNING

**NEVER place your hands over or near the pump suction port. Powerful suction could cause serious bodily injury.**

## FLUSH THE PUMP

This pump was tested with water containing an oil-based rust inhibitor. If this solution could contaminate or react with the fluid you are pumping, flush the pump thoroughly with a solvent/detergent to clean internal components. The solvent/detergent must be compatible with the pump materials of construction. Care should be taken to flush the pump each time it is disassembled for maintenance or repair.

## CAUTION

Ensure that only the recommended grade of lubricating oil is used. Warren Rupp E02/X02 Model Pumps require a SAE 10 lubricating oil. Other grades of oil may cause the Air Logic System to operate intermittently, thereby causing a loss of output and failure to operate.

If the pump accelerates or is running too fast due to a lack of fluid, then stop it immediately by shutting off the air supply. A dry pump will accelerate to a high speed causing wear to elastomers.

If the fluid you are pumping tends to dry up or set when it is not moving, then flush the pump as often as necessary to prevent the fluid from drying in the pump. Drain the pump thoroughly before storing. If feasible, invert pump to allow any fluid to drain from the non-return valves.

# TROUBLE SHOOTING GUIDE

**NOTE: Check all solutions before dismantling the pump.**

PROBLEM	CAUSE	SOLUTION
Pump will not start	Air valve assembly malfunction/ seizure. Obstructed fluid line. Obstructed diaphragm chamber. Diaphragm failure causing fluid & excessive air to be expelled through the exhaust. Diaphragm seal failure. Air valve system malfunction.	Check carrier for freedom of movement. Clean, oil & replace. Clean line or increase line size. Remove obstruction. Replace diaphragm.  Replace shaft seals. Check all seals in intermediate bracket.
Erratic flow	Diaphragm failure on one side. Valve ball not seating. Suction leakage. Diaphragm failure causing fluid & excessive air to be expelled through the exhaust. Diaphragm seal failure.	Replace diaphragm. Check and remove obstruction. Check and correct. Replace diaphragm.  Replace shaft seals.
Pump strokes but will not discharge	Excessive suction lift. Suction line leakage. Valve ball not seating correctly or damaged. Suction line or strainer clogged. Diaphragm failure.	Shorten suction line. Check and correct. Check and remove obstruction/ replace. Clear. Replace diaphragm.
Fluid discharged from	Diaphragm failure.	Replace diaphragm.
Intermittent stroke rate	Over lubrication.  Diaphragm rod seal failure. Air valve system malfunction.  Valve ball not seating/partially obstructed.	Shut-down pump. Remove air connection into pump & introduce a small quantity of de-greasing agent into air valve and replace line. Run pump until clear. Replace seals. Check all seals in intermediate bracket. Clear obstruction.



## SERVICE

**NOTE: Before commencing any service or maintenance work on the pump, ensure that the air supply has been disconnected or isolated.**

## AIR VALVE SYSTEMS

### PNEUMATIC TYPE

Remove the 4 screws securing the valve body to the intermediate bracket, together with any associated gaskets or seals.

Remove slide valve plate & slide valve from the valve body assembly. Clean all parts thoroughly and inspect for excessive wear, replacing where necessary.

The slide valve and valve plate contact faces should be flat and free from scratches. A light polishing on a flat surface with a fine abrasive paper will remove most scratches.

If excessive wear is suspected in the valve body bore or valve carrier, remove the end caps and withdraw the valve carrier. Check valve block plug o-rings for wear or attack & replace where required.

Clean the valve carrier & valve body bore with white spirits to remove any oil films.

**NOTE: The nominal diametrical clearance between the valve carrier and the valve body bore should be 0.05 - 0.09mm. A clearance in excess of this will cause the valve system to run erratically.**

Apply a light grease to the end cap o-rings when re-assembling into the valve body bore. Any damage to the o-ring may cause the valve system to malfunction.

Re-assemble the valve body assembly & re-torque in accordance to the settings shown in the parts list.

In the event of a complete air-side overhaul, the pump should be disassembled down to the center section assembly as described later in the "Wet-Side Overhaul" section.

With the valve body assembly dismantled, remove the inner covers where appropriate.

A careful note of the position of all related seals and gaskets should be made to facilitate re-assembly.

Remove diaphragm rod bushings where appropriate, and check all seals and o-rings for wear or damage. If worn, replace immediately.

**NOTE: The integrity of the diaphragm rod seals is essential for the correct functioning of all pneumatically actuated valve systems.**

Check the diaphragm rod for excessive wear as this will result in premature seal failure. Replace as required. Lubricate all components and re-assemble as detailed above, in reverse order. Ensure the correct position of all components detailed in all sectional assembly drawings.

## WET-SIDE OVERHAUL

### REPLACING BALL VALVES

Remove discharge manifold from pump assembly together with associated valve balls, seats and o-rings.

**NOTE: The orientation of the valve seat relative to the valve ball should be noted as incorrect positioning may result in a performance loss.**

Turn pump through 180° and remove the suction manifold. Clean and inspect the components. Check for any wear or damage and replace as required.

**NOTE: Ball or valve seat wear may result in loss of performance and suction lift.**

Re-assemble the valve balls/seat and ensure manifolds are adequately torqued to the settings shown in the parts list.

### REPLACING DIAPHRAGMS

Remove both suction and discharge manifolds as detailed in the previous section, removing all ball valves, seats and o-rings.

Loosen and remove both outer chambers from the pump assembly. The orientation of the covers should be noted so as to facilitate re-assembly.

Holding one of the other diaphragm plates in a vice, ("soft jaws" should be fitted), or with an adjustable spanner, loosen and remove the outer diaphragm plate from the opposite end. Remove the inner diaphragm plate and bumpstop from diaphragm rod.

Carefully withdraw the diaphragm rod from the intermediate bracket and hold the free end in a vice, holding between the flats machined on the end. Loosen and remove the outer diaphragm and remove the diaphragm together with inner diaphragm plate and bumpstop.

**NOTE: Care should be taken with all plastic, coated and hygienic pumps, so that the surface of the outer diaphragm plate is not damaged.**

Thoroughly clean all parts and check for wear, damage, swelling, cracking, delamination and chemical attack. Replace components where required.

**NOTE: Rubber diaphragms should be replaced if they are worn to such an extent that the fabric re-enforcing is evident on the surface of the diaphragm.**

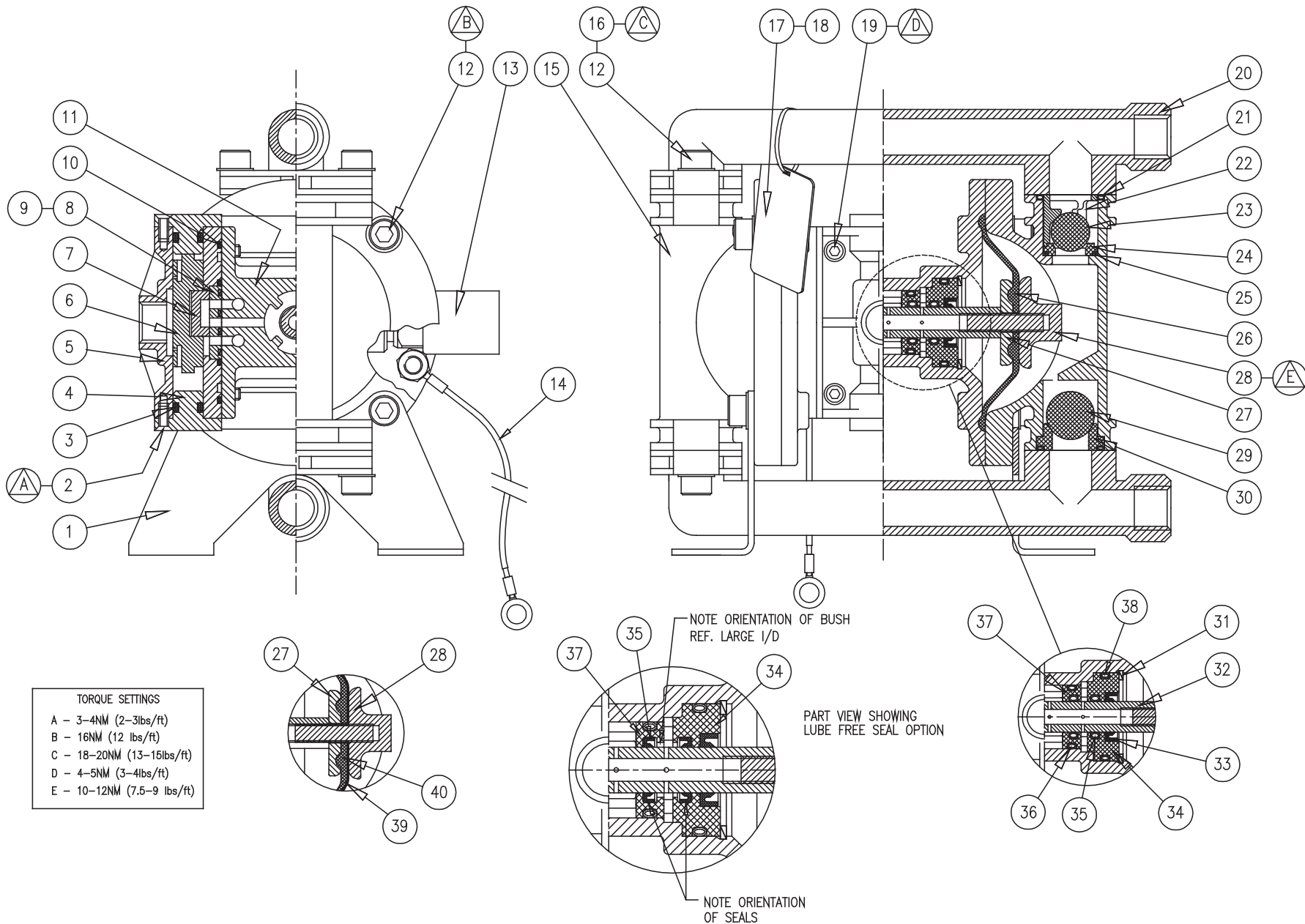
For pumps fitted with PTFE diaphragms, a light coating of grease should be applied to the back-up diaphragm prior to re-assembly.

Before re-assembly, it is advisable to check the condition of the diaphragm rod seal/o-rings for wear or attack. If either is evident, it is recommended that they be replaced.

Assemble the diaphragms onto the rod in a reverse sequence to their removal. Care should be taken as to the orientation of the diaphragm relative to the front and back plates. All diaphragms have "AIR SIDE" moulded onto one side. The inner diaphragm plate must be fitted adjacent to the "AIR SIDE" of the diaphragm.

### WARNING

**For repairs, use only genuine Warren Rupp spare parts. Failure to do so may immediately invalidate any warranty claims.**



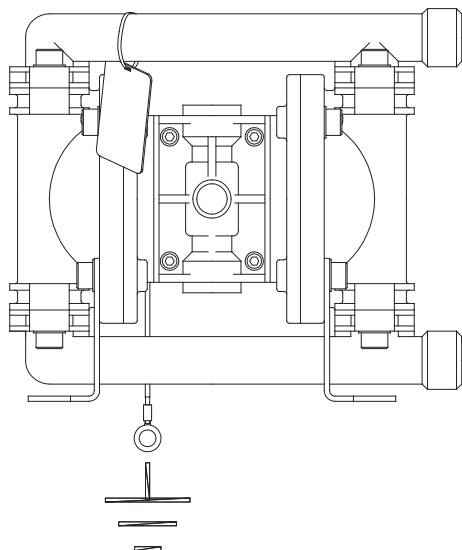
## Composite Repair Parts List


ITEM	PART NUMBER	DESCRIPTION	QTY	ITEM	PART NUMBER	DESCRIPTION	QTY
1	06-140	Bracket, Mounting	2	23	06-145	Ball - Discharge, PTFE	2
2	D274	Cap Screw, Socket Countersunk (M3 x 10mm)	6		06-146	Ball - Discharge, Stainless Steel	2
3	*G258	O-Ring	2	24	06-163	Seat, Discharge Valve	2
4	06-007	Cap, End	2	25	G259	O-Ring - Valve Seat	2
5	06-068	Body, Valve	1	26	06-010	Diaphragm, Backup	2
6	06-005	Valve Carrier	1	27	06-009	Inner Diaphragm Plate	2
7	06-004	Slide Valve	1	28	SA10160	Plate, Outer Diaphragm	2
8	06-003	Slide Valve Plate	1	29	06-108	Ball - Suction, PTFE	2
9	*06-059	Plate Seal	1		06-110	Ball - Suction, Stainless Steel	2
10	*06-002	Port Seal	1	30	06-142	Seat - Suction Valve	2
11	06-160	Bracket, Intermediate	1	31	H280	Ring, Retaining	2
12	D215	Cap Screw, Socket (M6 x 20mm)	16	32	06-132	Rod, Diaphragm	1
13	15-258	Muffler	1	33	*06-044	Seal, Diaphragm Rod	2
14	SA10289	Grounding Cable	1	34	06-047	Bushing, Outer	2
15	06-139	Chamber, Outer	2	35	*G257	O-ring	4
16	C048	Washer (M6)	14	36	*G279	O-ring	1
17	SP491	ATEX I/D Tag	1	37	06-048	Bushing, Inner	2
18	SP472	Cable Tie	1	38	*G264	O-ring	2
19	D322	Cap Screw, Socket (M4 x 10mm)	4	39	06-141	Diaphragm, Overlay	2
20	06-137	Manifold	2				
21	G256	O-ring - Manifold, PTFE	4				
22	06-161	Retainer	2				

**\*Also included in item SA10440 Air End Kit**

## RECYCLING

Many components of SANDPIPER® Metallic AODD pumps are made of recyclable materials (see chart on page 12 for material specifications). We encourage pump users to recycle worn out parts and pumps whenever possible, after any hazardous pumped fluids are thoroughly flushed.






**! WARNING !**

Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers or other miscellaneous equipment must be grounded.

This unit is supplied with a natural earth ground cable. This cable is 2 meters in length and permanently connected through a stud at one end to the pump center casting. The other end is free to connect to the nearest available suitable point to provide a natural earth ground. This must be done to reduce the risk of electro-static sparking.

## IMPORTANT SAFETY INFORMATION



**! IMPORTANT**

Read these safety warnings and instructions in this manual completely, before installation and start-up of the pump. It is the responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.



**! CAUTION**

Before pump operation, inspect all gasketed fasteners for looseness caused by gasket creep. Retorque loose fasteners to prevent leakage. Follow recommended torques stated in this manual.




**! WARNING**

Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump. The discharge line may be pressurized and must be bled of its pressure.



**! WARNING**

In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. If pumping a product which is hazardous or toxic, the air exhaust must be piped to an appropriate area for safe disposition.




**! WARNING**

This pump is pressurized internally with air pressure during operation. Always make certain that all bolting is in good condition and that all of the correct bolting is reinstalled during assembly.



**! WARNING**

When used for toxic or aggressive fluids, the pump should always be flushed clean prior to disassembly.



**! WARNING**

Before doing any maintenance on the pump, be certain all pressure is completely vented from the pump, suction, discharge, piping, and all other openings and connections. Be certain the air supply is locked out or made non-operational, so that it cannot be started while work is being done on the pump. Be certain that approved eye protection and protective clothing are worn all times in the vicinity of the pump. Failure to follow these recommendations may result in serious injury or death.



**! WARNING**

Airborne particles and loud noise hazards. Wear ear and eye protection.